



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr.	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 58256**

May 3, 2010 8:21:00 AM



Page 2

Item ID: D3759-1

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 03/05/2010 Start Qty: 36.00



Cust Item ID:

Required Date: 07/05/2010 Req'd Qty: 36.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

130



Packaging

Packaging

Operation  
DescriptionIdentify as per dwg & Stock Location basketSet Up/  
Run Hours

0.00

Draw  
NumberDraw  
Rev.Plan  
CodeAccept  
Qty

(36)

DD 10.05.07

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/05/07 AF  
MF

10-5-7

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# Picklist Print

May 3, 2010 8:21:07 AM

Page 1

Work Order ID: 58256



Parent Item: D3759-1



Parent Item Name: Bushing

Start Date: 03/05/2010

Required Date: 07/05/2010

Comments: IPP Rev:A 08-03-04 new issue DD verified by: LL

Start Qty: 36.00

Required Qty: 36.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No		110	f		33.3500	0.0625			

304 ROUND BAR 0.375



<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT	12.1	
111323	0	
114467	12.1	
MAT029	21.25	
113325	3.85	
114356	17.4	

2.61 ft < 1000<104

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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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DART AEROSPACE LTD	Work Order:	58259
Description: Bushing	Part Number:	D3759-1
Inspection Dwg: D3759 Rev: A		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	<u>S</u>	Audited by:	<u>Amf</u>	Prototype Approval:	N/A
Date:	<u>10/05/04</u>	Date:	<u>10/05/05</u>	Date:	N/A
Rev	Date	Change		Revised by	Approved
A	08.04.21	New Issue		KJ/DD	<u>AA</u>

Dart Aerospace Ltd

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
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NOTE: Date &amp; initial all entries

8 7 6 5 4 3 2 1

D

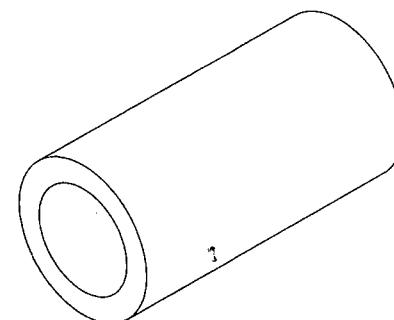
D

C

C

B

B



D3759-1 BUSHING

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 58035  
*BD10-3803*

NOTES:  
1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD  
(REF. DART SPEC M304R)  
OR AISI 304/316, STAINLESS STEEL TUBE  
(REF. DART SPEC M304TR)

A  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: 0.01 lbs

8 7 6 5 4 3 2 1

A	NEW ISSUE		AJS	08.03.03
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD		
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA		
CHECKED	NC	DRAWING NO.	REV. A	
MFG. APPR.	AC	D3759	SHEET 1 OF 2	
APPROVED	AP	TITLE	SCALE	
DE APPR.	AP	BUSHING	NTS	
DATE	08.03.03	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS PROVIDED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OTHER THAN COMMERCIAL USE BY ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

Dart Aerospace Ltd

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8 7 6 5 4 3 2 1

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C

B

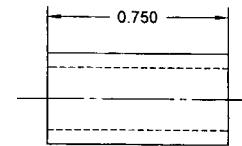
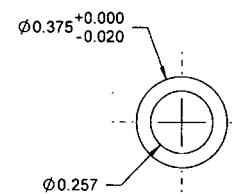
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B

A



D3759-1 BUSHING

w/o 58254

08.03.03 PA

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JK	DRAWING NO.	
MFG. APPR.	JK	D3759	
APPROVED	JK	REV. A	
DE APPR.	JK	SHEET 2 OF 2	
DATE	08.03.03	TITLE	SCALE
		BUSHING	NTS

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